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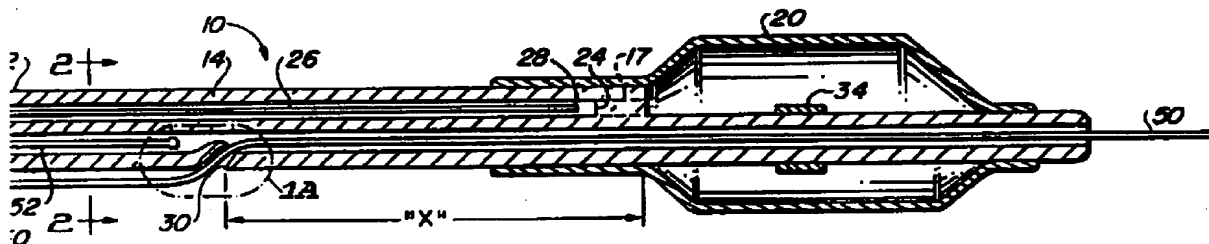
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<b>(21) International Application Number:</b> PCT/US92/02045 <b>(22) International Filing Date:</b> 12 March 1992 (12.03.92) <b>(30) Priority data:</b> 681,805 5 April 1991 (05.04.91) US <b>(71) Applicant:</b> BOSTON SCIENTIFIC CORPORATION [US/US]; 480 Pleasant Street, Watertown, MA 02172 (US). <b>(72) Inventors:</b> SCOPTON, Paul, M. ; 145 Cambridge St., Winchester, MA 01890 (US). ANDERSEN, Erik ; Møllehaven 12B, ØK-4040 Jyllinge (DK). ABELE, John, E. ; 101 Fairhaven Hill, Concord, MA 01742 (US). TARTAGLIANO, Sandra, G. ; 346J Neponset St., Winchester, MA 01890 (US). WHEELER, Timothy, W. ; 44 West River St., Upton, MA 01568 (US).		<b>(74) Agent:</b> HALGREN, Donald; Boston Scientific Corporation, 480 Pleasant Street, Watertown, MA 02172 (US). <b>(81) Designated States:</b> AT (European patent), BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), MC (European patent), NL (European patent), SE (European patent). <b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

**(54) Title:** ADJUSTABLY STIFFENABLE CONVERTIBLE CATHETER ASSEMBLY



**(57) Abstract**

A stiffenable balloon catheter assembly (10) capable of being converted from an "over-the-wire" mode with respect to a guidewire extending therethrough to a "rapid-exchange" mode with respect to a guidewire extending therethrough, and vice versa. The catheter (10) has a plurality of lumens (14, 16, 18), one lumen however, having a side opening (30) with an obstructable gap, the orientation of which determines the utilization "mode" of the catheter assembly. Stiffening stylets (52) may be adjustably locked into the lumens, depending upon the "mode", to control the stiffness of the catheter assembly during its utilization within a patient.

\* (Referred to in PCT Gazette No. 29/1992, Section II)

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ADJUSTABLY STIFFENABLE CONVERTIBLE CATHETER ASSEMBLY

## BACKGROUND OF THE INVENTION

## 1. Field of the Invention

5 This invention relates to a catheter having a balloon at its distalmost end, and having means for adjustably controlling the stiffness of the catheter shaft, and more particularly to a convertible-type balloon catheter having stiffener means disposed within the catheter.

## 2. Prior Art

10 Balloon catheters are utilized for insertion into the human body into lumens therewithin. The catheters are of necessity made of a flexible plastic extrusion such as polyethelene, polyester or polyamide. Advancement and manipulation of a catheter requires a certain stiffness or pushability of the  
15 catheter itself, by the physician, without injuring the patient in which the catheter is placed.

A number of approaches have been made, in attempting to provide stiffness to catheters. U.S. Patent 4,964,853 to Sugiyama et al shows a balloon catheter having a braided wire  
20 member disposed within the catheter body itself in a mesh-

SUBSTITUTE SHEET

-2-

like manner. M sh is imbedd d in the wall of th inner tube.  
U.S. Patent 4,875,841 to Higgins shows a balloon catheter  
having a coiled wire arranged within the proximalmost hub,  
which coiled wire extends in an uncoiled manner within the  
5 body of the catheter shaft itself. The coil and the wire  
itself being co-rotatable so as to provide rotational  
stiffness to the catheter.

U.S. Patent 4,822,345 to Danforth shows a variable stiffener  
balloon catheter, for percutaneous transluminal coronary  
10 angioplasty procedures. This patent to Danforth shows a  
method of providing for variable flexibility, by the use of  
a longitudinally extended balloon arranged along the exterior  
of the catheter shaft. Pressurization or depressurization of  
this balloon is effectuated by a syringe, which pressurizably  
15 controls the rigidity of the balloon itself. A further  
embodiment of this concept of Danforth utilizes relatively  
stiff wires running through channels in the periphery of the  
catheter, the wires adding the stiffness to the catheter.

The preformed catheter assembly shown in U.S. Patent  
20 4,738,667 to Galloway discloses a sheath which is slideably  
mounted over the catheter so as to be moved from the proximal  
to the distal end, to straighten out the distal end during  
insertion and removal of the catheter from a body. The  
catheter assembly shown in U.S. Patent 4,737,152 to Alchas

SUBSTITUTE SHEET

-3-

sh ws a stylet or stiffening wire arranged within a lumen connected to the closed distal end of the catheter and also there is a loop on its proximalmost end. The loop is arranged in a rotatable knob to facilitate rotation of the distal end of the catheter while providing stiffness, while the proximal end is turned.

U.S. Patent 4,586,923 issued to Gould et al shows a curving tip catheter having a catheter body which includes a sheath of braided wire having a meshlike configuration positioned around the wall of the tubular body to provide torsional stiffness to the body relative to the flexible tip. In an alternative embodiment, a relatively stiff but bendable inner plastic tubing can be inserted within the tubular body to provide torsional stiffness to that body. In a somewhat similar vein, U.S. Patent 4,516,972 to Sampson shows a guiding catheter having a helically wound ribbon of flexible material embedded within the wall of the catheter, so as to provide torsional rigidity and stiffness.

In yet a further embellishment on the idea of stiffening a balloon catheter, U.S. Patent 4,448,195 to LeVeen et al shows a reinforced balloon catheter which has a guidewire adapted to be inserted for stretching the catheter when it is inserted into a blood vessel to stiffen the catheter and position it. In an alternative arrangement, a braided shell

SUBSTITUTE SHEET

-4-

wire reinforcement is used within the braids, which are placed at the beginning and endings of the thinned portion of the catheter. U.S. Patent 4,033,331 to Guss et al, discloses a contour or stiffening wire slideably disposed within a lumen extending substantially the full length of the catheter. Slight retraction of the stiffening wire from the distal end of the lumen permits catheter to assume a predetermined curvature thereat.

It is thus an object of the present invention to provide a catheter having variable stiffness capabilities therewithin. The catheter of the present invention should overcome the problems of the prior art by getting the physician to properly adjust the rigidity or stiffness of the catheter shaft according to the particular situation that warrants it in conjunction with the capability of utilizing the catheter shaft in a convertible manner between a "rapid-exchange" mode and an "over-the-wire" mode.

#### Brief Summary of the Invention

The present invention comprises a balloon catheter having a catheter shaft with at least three lumens extending from the proximal to the distal ends thereof. The first and second lumens may preferably but not necessarily be of crescent shape in cross-section, and the third lumen is of

-5-

circular cross-section. At least one of the crescent shaped lumens has a stiffening mandrel extending therethrough. In a preferred embodiment, the third lumen has a side opening arranged relatively close yet proximal to the balloon at the distal end of the catheter assembly.

The balloon on the distal end of the catheter shaft is in fluid communication with one of the crescent shaped lumens. The first shaped lumen has a closed distalmost end, at the proximal end of the balloon.

The third lumen, preferably of circular cross-section, extends from the proximal end of the catheter shaft, and through the balloon, open at its distalmost end at the distal end of the balloon. The third lumen is adapted to receive a guidewire, either through the entire length thereof, or from an opening proximal of the balloon and through to its distalmost end.

In a preferred embodiment, a guidewire is adaptable to enter the third "distal" lumen at its opening at the distalmost end of the catheter and extend through that lumen, through the balloon, and exit out the side opening through the sidewall of the catheter, proximal of the balloon. The side "guidewire" opening of the third lumen being disposed through the wall of the catheter shaft at a location which is

SUBSTITUTE SHEET

-6-

also proximal to the distal end of the stiffening mandrel in the first crescent shaped lumen. This rapid exchange mode with a guidewire extending partway through may occur with a stiffening stylet disposed within the third lumen, the stylet  
5 extending up to a location adjacent the side opening, from the proximal end of the catheter. This same lumen, a portion of which is utilized for the "rapid-exchange" mode, is utilized in its entire length, for the catheter in its "over-the-wire" mode, where a guidewire enters the distal opening  
10 of the third "distal" lumen, and exits at the proximal end of the catheter at the proximal end of that third lumen, through a connector or adaptor.

The present invention thus comprises a multiple lumen catheter (at least three lumens) having proximal and distal  
15 ends, the proximal end having a Y-connector thereat for adaptation of inflation devices or control functions, the distal end comprising an inflatable elongated balloon.

A first of the lumens has an elongated stiffening mandrel disposed therein, the lumen being closed at its  
20 distalmost end. The stiffening mandrel being preferably made of Nitinol. A second of the lumens extending from the connector, and into the balloon, providing fluid communication therewith. The third of the lumens being preferably circular in cross-section, extending from the

SUBSTITUTE SHEET



-7-

conn ctor and through the balloon, and open through the distal tip of the catheter shaft. A "side" orifice being disposed through the wall of the catheter and into the third lumen, just proximal (about 15 to 35 cm) of the balloon. The

5 stiffening mandrel in the first lumen extending distally of the side orifice in the third lumen to the proximal end of the catheter, so as to allow a smoother transition of catheter stiffness when the assembly is utilized in a rapid exchange mode - that is, when a guidewire extends only part

10 way through the third lumen, out through the "side" orifice after entering that lumen distally and to help transmit "push" on the catheter shaft from its proximal end. The same lumen therefore, in the same catheter, functioning as a lumen for an "over-the-wire" mode, as well as a "rapid-exchange-

15 wire" mode, using part of the lumen for a guidewire and part of that lumen for catheter stiffening assistance.

#### Brief Description of the Drawings

The objects and advantages of the present invention will become more apparent when viewed in conjunction with the

20 following drawings, in which:

Figure 1 is a sectional side-elevational view of the distal portion of a catheter assembly constructed according to the principles of the present invention;

Figure 1a is an enlarged view of the "side opening"

-8-

shown in cross-section in figure 1;

Figure 2 is a cross-sectional view taken along the lines II-II of figure 1;

5      Figures 3a, 3b, and 3c are side-elevational views of stiffening mandrels contemplated with this catheter assembly;

Figure 4 is a side-elevational view of a catheter assembly showing a bifucated connector therewith;

10      Figure 5 is a side-elevational view of the proximal end of the catheter assembly showing a trifurcated connector therewith;

Figure 6 is a side-elevational view of the catheter assembly in an "over-the-wire" mode;

Figure 7 is a side-elevational view of the catheter assembly in a "rapid exchange mode" configuration; and

15      Figure 8 is a side-elevational view of the catheter assembly in a further embodiment thereof.

Figure 9 is a side view of a part of a catheter shaft, in a further embodiment of the side opening;

20      Figure 10 is a plan view of the opening shown in figure 9;

Figure 11 is a side view of part of a catheter shaft in yet a further embodiment of the side opening, and;

Figure 12 is a plan view of the opening shown in figure 11.

SUBSTITUTE SHEET

-9-

Description of the Preferred Embodiments

Referring to the drawings now in detail, and particularly to figure 1, there is shown the distal portion of a catheter assembly 10, also shown in its extendedmost form in figure 4. The catheter assembly 10 comprises an extruded catheter shaft 12 having a plurality of lumens disposed axially therethrough. The catheter shaft 12 has a first lumen 14, and a second lumen 16, both of which are preferably, but not necessarily of crescent shape, as shown in the cross-sectional view of figure 2. The catheter shaft 12 also includes a third lumen 18, which is preferably of circular cross-section.

The catheter shaft 12 has an elongated balloon 20 disposed about its distalmost end, in a known manner. The first lumen 14 extends from an opening, not shown, in a connector 22, shown in figure 4, distally towards a closed end 24, at the proximal end of the balloon 20. A stiffening mandrel 26, as shown in figure 1, is disposed within the length of the first lumen 14. The stiffening mandrel 26 may have a ball welded tip 28 or be otherwise tapered and flexible on its distalmost end, to prevent puncture of the lumen 14 by the mandrel 26.

The second lumen 16 extends from the connector 22,

SUBSTITUTE SHEET

-10-

through the shaft 12, parallel to the first lumen 14, except that the second lumen 16 is in fluid communication with the balloon 20, as shown in phantom lines 17, in figure 1. The second lumen 16 provides a conduit for pressurized fluid for inflating and deflating the balloon 20 from an inflation/deflation device, not shown, which would be adaptable to the connector 22. It is to be noted that the view of figure 1 is sectioned to show the first lumen 14 and the third lumen 18, and not longitudinally bisect the web of material 19 separating the first and second lumens 14 and 16.

The third lumen 18, of generally circular cross-section, extends from the connector 22, through the shaft 12, and through the balloon 20, opening distally of the balloon 20, as shown in figures 1 and 1A. The third lumen 18 is not in fluid communication with the balloon 20.

An opening or side orifice 30 is disposed through the wall of the catheter shaft 12, and into the third lumen 18, as shown in figure 1. The side opening 30 in this preferred embodiment is preferably a slightly oval opening of about 3 mm long and 0.5 mm wide, arranged at a sharp angle "A" of about 20 to about 60 degrees with respect to the longitudinal axis of the shaft. The side opening 30 includes a valve-like cover flap 32, integral with the shaft 12 with a distally tapering edge 33, the flap 32 being about the size to cover

SUBSTITUTE SHEET

-11-

the opening 30, and is resilient so as to allow it flex over the opening 30, and within the third lumen 18, obstructing it somewhat, depending upon how the flap 32 is being biased. The side opening 30 is disposed a distance "x" of about 15 to about 35 cm. from the proximal end of the inflated balloon 20, as shown in figures 1 and 4. The third or "distal" lumen 18 may thus be utilized in its entire length, from the proximal connector 22 to its distalmost orifice, for receiving a guidewire in an "over-the-wire" mode, the flap 32 roughly covering the inside of the opening 30. The lumen 18 may also be utilized, from the opening 30 to its distal end, in a "rapid-exchange-wire" mode with a guidewire extending through the distal end of the third lumen 18 and out the opening 39 once the flap 32 is flexed out of the way.

An RO (radio opaque) marker band 34 is disposed about the catheter shaft 12, (essentially the structure comprising the third lumen 18), at the mid-point of the balloon 20 in either the "over-the-wire" mode or the "rapid-exchange" mode.

In one embodiment of the present invention, where the catheter assembly 10 is utilized as aforementioned in the traditional "over-the-wire" catheter, a guidewire 50, normally initially having been inserted into a patient's vessel, and having its proximal end outside of the patient, has that proximal end inserted through the distal end of the

-12-

catheter assembly 10, through the "distal" or third lumen 18, and it extends proximally, out of the proximal guidewire connector 42, as shown in figure 6. The flap 32 performs basically like a valve, by shutting itself against the opening 30, thus permitting an unobstructed lumen for passage of the guidewire 40, or for passage of pressurized fluid injected proximally in the lumen 18 to pass through the lumen 18, to escape primarily out of the distal end of the catheter shaft 12 through the lumen 18.

10 In a further embodiment of the present invention, where the catheter assembly 10 may be utilized in the aforementioned "rapid-exchange" mode, the guidewire 50, normally initially inserted into a patient's vessel, and having its proximal end outside of the patient, has that proximal end inserted through the distal end of the catheter assembly 10, through the "distal" lumen 18, and extending outwardly proximally, through the side opening 30 as shown in figures 1 and 7. The guidewire 50 in this mode, extends parallel to and external of the shaft 12, proximal of the side opening 30. The enlarged view in figure 1A depicts the guidewire 50 shown in phantom lines, and the flap 32 in close fitting overlapping relationship to the guidewire 50. During the threading of the guidewire through the distal lumen 18, it is anticipated that the shaft 12 would be bent into a "U" shape at the opening 30, with the opening 30 in the trough of

SUBSTITUTE SHEET

-13-

the "U", so as to cause the flap 32 to bend "away" from the opening 30, obstructing the lumen 18 proximally therepast to permit the guidewire 50 to be threaded through the lumen 18 and out the opening 30.

5            Additionally, when the catheter assembly 10 is utilized in this "rapid-exchange" mode, a stiffening stylet 52 may be inserted within the "distal" or third lumen 18 through the connector 22, as shown in figures 1, 1A and 2. The stiffening stylet 52 has a distal end 54 which would extend  
10            only up to the side opening 30, and no further. The stiffening stylet 52 may have several different configurations, such as shown in figure 3A, 3B or 3C. The stylet 52 shown in figure 3A, is a straight mandrel 54, having uniform diameter along its entire length. The stylet  
15            52 shown in figure 3B, is a tapered mandrel 56, having an initial diameter (its non-tapered end) of about 0.20 inches, and tapering about 5 cm. or more along its distal length 57 to a diameter of about .008 inches. The stylet 52 shown in  
20            figure 3C is a tapered mandrel 58, similar to the mandrel 56 shown in figure 3B, but having a ball weld 60 therein, of a diameter of about .020 inches. Each stylet 52 may be made from a stainless steel or Nitinol material, in a known manner.

It is critical to the present invention that the

-14-

location of the distalmost end of the stiffening mandrel 26  
emplaced within the first lumen 14, as shown in figure 1 be  
juxtaposed distal to the location of the side hole 30 in the  
distal lumen 18 of the shaft 12. Figure 5 shows a  
5 trifurcated connector 59 mounted on the proximal end of a  
catheter shaft 12 having a locking hub 61 which would be  
arranged to adjustably lock at stiffening stylet 26 within  
the first lumen 14 if desired. A further locking hub 63 may  
be arranged off of the connector 59 to adjustably seize a  
10 stiffening mandrel 52 in the third lumen 18 for longitudinal  
adjustment thereof, at the physicians option, while the  
catheter is being utilized in the "rapid-exchange" mode.

Figure 8 shows a further adaptation of the catheter  
assembly 10, wherein a plurality of orificii 66 is disposed  
15 through the wall of the catheter sheath 12 to provide fluid  
communication with the distal lumen 18 from the outside of  
the catheter shaft 12 at a location proximal of the balloon  
20, and distal of the side hole 30. The orificii 66 are  
about .025 inches in diameter, and function as openings for  
20 passive perfusion. A further similar plurality of orificii  
68 is disposed through the wall of the sheath 12 and distal  
of the balloon 20, to provide fluid communication with the  
distal lumen 18, to function as openings for passive  
perfusion with respect to that lumen 18.

SUBSTITUTE SHEET



-15-

A further embodiment of the side hole 30 is shown in figure 9, wherein a portion of a catheter shaft 74 has a "distal" lumen 76 extending therethrough, in a manner similar to the aforementioned catheter shaft 12. A slit 78 is cut diagonally through the outer wall of the catheter shaft 74, making a flap 80, which when flexibly lifted away from the lumen 76 provides a "D" shaped opening, through which a guidewire 82 may be passed. Figure 10 shows the flap 80 in its "at rest" configuration, with the "D" shaped opening closed, to provide a full passage lumen 76 thereadjacent.

A yet another embodiment of the side hole 30 is shown in figure 11, wherein a portion of a catheter shaft 84 has a "distal" lumen 86 extending therethrough. A slot 88 about 2 cm. long and .05 cm wide is disposed longitudinally through the outer wall of the catheter shaft 84, to make a flexibly openable orifice which a guidewire 90 may be passed. Figure 12 shows the slot 38 in a plan view, in its "at rest" configuration.

Thus what has been shown is a novel stiffened catheter assembly 10 capable of being utilized by a physician as an "over-the-wire" catheter with adjustable stiffness means therewith, or optionally as a "rapid-exchange-wire" catheter apparatus, also including the capability of being able to control or vary the stiffness of the catheter shaft by

-16-

selectiv insertion and/or controlled withdrawal of a stiffening stylet adaptably arranged within the guidewire lumen, the "rapid-exchange-wire" mode being facilitated by a side opening having valve-like obstructable flap across its inner side to minimize fluid exchange when that lumen accepts the catheter to be utilized in its full length "over-the-wire" mode. In its use as either a "rapid-exchange-wire" or an "over-the-wire" mode, the portion of the "distal" lumen enclosing the guidewire may have a plurality of orificii through the wall of the catheter shaft just proximal and just distal of the elongated inflated balloon, to permit perfusion of body fluid across the then expanded balloon in the body vessel.

SUBSTITUTE SHEET

-17-

We claim:

1        1. A catheter assembly for insertion within a body vessel,  
2        said catheter assembly capable of being converted between an  
3        "over-the-wire" mode and a "rapid-exchange-wire" mode through  
4        a common lumen in said catheter assembly, comprising:

5                an elongated extruded flexible shaft having a proximal  
6        end and a distal end, said shaft having a balloon arranged  
7        about said distal end and a connector arranged at said  
8        proximal end;

9                a first and a second lumen arranged within said shaft,  
10       said second lumen being in fluid communication with the  
11       interior of said balloon for the enablement of inflation and  
12       deflation thereof; and

13               a third lumen extending between said proximal and distal  
14       ends of said shaft, said third lumen having means therewith  
15       to facilitate conversion of said catheter between an "over-  
16       the-wire" mode and a "rapid-exchange-wire" mode with a  
17       guidewire arrangable through at least a portion of said third  
18       lumen.

1        2. A catheter assembly for insertion within a vessel as  
2        recited in claim 1, wherein said first lumen has a closed

SUBSTITUTE SHEET

-18-

3 distal end arranged within said shaft, said first lumen being  
4 arranged to receive a stiffening means therewithin.

1 3. A catheter assembly for insertion within a vessel as  
2 recited in claim 1, wherein said means to facilitate  
3 conversion of said catheter from the "over-the-wire" mode to  
4 the rapid-exchange-wire" mode in said third lumen comprises  
5 a side opening disposed through the wall of said shaft,  
6 opening into said lumen to permit a guidewire to pass  
7 therethrough.

1 4. A catheter assembly for insertion within a vessel as  
2 recited in claim 3, wherein said side opening is disposed in  
3 said shaft at a location proximal to said balloon on said  
4 shaft.

1 5. A catheter assembly for insertion within a vessel as  
2 recited in claim 3, wherein said side opening has a resilient  
3 flap extending thereacross, and within said lumen, to act as  
4 a valve to minimize fluid leakage with respect to said lumen  
5 when said catheter is in said "over-the-wire" mode.

1 6. A catheter assembly for insertion within a vessel as  
2 recited in claim 2, wherein said stiffening means within said  
3 first lumen comprises a metal stiffening mandrel.

SUBSTITUTE SHEET

-19-

1        7. A catheter assembly for insertion within a vessel as  
2        recited in claim 6, wherein said stiffening mandrel is made  
3        from a metal wire selected from the group consisting of  
4        stainless steel or Nitinol.

1        8. A catheter assembly for insertion within a vessel as  
2        recited in claim 6, wherein said stiffening mandrel has a  
3        distalmost end which is emplaced within said catheter shaft,  
4        said stiffening mandrel extending adjacent said side opening  
5        distal to the position of said side opening in said catheter  
6        shaft, to minimize kinking within said shaft.

1        9. A catheter assembly for insertion within a vessel as  
2        recited in claim 8, wherein said stiffening mandrel is  
3        axially displaceable in said first lumen so as to effect the  
4        rigidity of said catheter shaft therealong.

1        10. A catheter assembly for insertion within a vessel as  
2        recited in claim 9, wherein said first lumen has a locking  
3        means on its proximal end, to engage said stiffening mandrel  
4        and prevent axial displacement therewith.

1        11. A dilatation catheter made from a shaft of extrudable  
2        flexible material having proximal and distal ends, said  
3        catheter having an expandable elongated balloon disposed  
4        about its distal end;

SUBSTITUTE SHEET

-20-

5 a first lumen disposed in said shaft, extending from  
6 said proximal end of said shaft, and having a closed end near  
7 the distal end of said shaft;

8 a second lumen disposed in said shaft, extending from  
9 said proximal end of said shaft and having a distal end  
10 thereof which is in fluid communication with said expandable  
11 balloon on the distal end of said shaft;

12 a third lumen disposed in said shaft comprising a  
13 tubular wall, extending from said proximal end of said shaft,  
14 through said balloon, said lumen having a terminal distal  
15 end which is open distally of said balloon;

16 a stiffening means disposed within said first lumen;

17 an obstructed opening arranged through said wall of said  
18 third lumen to provide access for a guidewire through the  
19 said lumen distally therepast.

1 12. A dilatation catheter as recited in claim 11 wherein  
2 said obstructed opening comprises a flexible flap, integral  
3 with said wall, disposed across said opening to permit said  
4 lumen to receive a guidewire through its full length thereof.

-21-

1 13. A dilatation catheter as recited in claim 12, wherein  
2 said opening is disposed through said lumen wall, at an acute  
3 angle with respect to the longitudinal axis of said shaft.

1 14. A dilatation catheter as recited in claim 11, wherein  
2 said third lumen is adaptable to receive a stiffening stylet  
3 and a guidewire therein, simultaneously.

1 15. A dilatation catheter as recited in claim 11, wherein  
2 said stiffening means in said first lumen comprises at least  
3 one stiffening mandrel extendable within said lumen.

1 16. A dilatation catheter as recited in claim 15, wherein  
2 said first lumen has a mandrel locking means at its proximal  
3 end thereof, to permit selective adjustment and engagement of  
4 said stiffening mandrel therein.

1 17. A dilatation catheter as recited in claim 15, wherein  
2 said closed end of said first lumen is disposed distally on  
3 said shaft, with respect to said obstructed opening, so that  
4 when said stiffening mandrel is fully emplaced therein, said  
5 mandrel provides stiffness and resistance to kinking of said  
6 shaft fully across said obstructed opening.

1 18. A dilatation catheter from a shaft of extrudable  
2 flexible material having a distal and a proximal end, said

SUBSTITUTE SHEET

-22-

1 13. A dilatation catheter as recited in claim 12, wherein  
2 said opening is disposed through said lumen wall, at an acute  
3 angle with respect to the longitudinal axis of said shaft.

1 14. A dilatation catheter as recited in claim 11, wherein  
2 said third lumen is adaptable to receive a stiffening stylet  
3 and a guidewire therein, simultaneously.

1 15. A dilatation catheter as recited in claim 11, wherein  
2 said stiffening means in said first lumen comprises at least  
3 one stiffening mandrel extendable within said lumen.

1 16. A dilatation catheter as recited in claim 15, wherein  
2 said first lumen has a mandrel locking means at its proximal  
3 end thereof, to permit selective adjustment and engagement of  
4 said stiffening mandrel therein.

1 17. A dilatation catheter as recited in claim 15, wherein  
2 said closed end of said first lumen is disposed distally on  
3 said shaft, with respect to said obstructed opening, so that  
4 when said stiffening mandrel is fully emplaced therein, said  
5 mandrel provides stiffness and resistance to kinking of said  
6 shaft fully across said obstructed opening.

1 18. A dilatation catheter from a shaft of extrudable  
2 flexible material having a distal and a proximal end, said

SUBSTITUTE SHEET



-23-

3 shaft having an elongated expandable balloon disposed about  
4 its distal end;

5 a first lumen disposed in said catheter shaft, open at  
6 said proximal end, and closed at said distal end, proximal of  
7 said balloon, said first lumen adapted to receive a  
8 stiffening mandrel therein;

9 a second lumen disposed in said catheter shaft, open at  
10 said proximal end, and having its distal end in fluid  
11 communication with said balloon; and

12 a third lumen disposed in said catheter shaft, said  
13 third lumen having a means for converting said dilation  
14 catheter between an over-the-wire mode and a rapid-exchange-  
15 wire mode.

1 19. A dilatation catheter as recited in claim 18, wherein  
2 said third lumen is adaptable to receive a stiffening stylet  
3 and a separate guidewire therein, simultaneously.

1 20. A dilatation catheter as recited in claim 19, wherein  
2 said stiffening stylet and said separate guidewire are  
3 coaxial while both are in said third lumen.

1 21. A dilatation catheter as recited in claim 18, wherein

SUBSTITUTE SHEET

-24-

2     said means for converting said catheter from an over-the-wire  
3     mode to a rapid-exchange mode comprises an acutely disposed  
4     opening arranged through the sidewall of said shaft, and in  
5     communication with said third lumen.

1     22. A dilatation catheter as recited in claim 18, wherein a  
2     plurality of orifices are arranged through the wall of said  
3     lumen, both proximally adjacent and distally adjacent said  
4     balloon at the distal end of said shaft.

1     23. A dilatation catheter as recited in claim 21, wherein  
2     said acutely disposed opening has a flexible flap arranged  
3     thereover and within said lumen, to provide an obstruction  
4     therewithin, said flap acting as a valve means with respect  
5     to said opening

1     24. A dilatation catheter as recited in claim 18, wherein  
2     said means for converting said catheter between an "over-the-  
3     wire" mode and a "rapid-exchange" mode comprises an acutely  
4     disposed slit arranged through the sidewall of said catheter  
5     shaft, creating a flexible flap which is bendable to estab-  
6     lish an opening in the wall for passage of a guidewire  
7     therethrough.

1     25. A dilatation catheter as recited in claim 18, wherein  
2     said means for converting said catheter between an "over-the-

-25-

3 wire" mode and a "rapid exchange" mode comprises a longitudi-  
4 nal slot disposed through the sidewall of said catheter  
5 shaft, and into said third lumen, for passage of a guidewire  
6 therethrough when said slot is flexed apart.

1 26. A method of performing coronary angioplasty dilatation  
2 for opening a constriction in an artery of a patient,  
3 comprising the steps of:

4 providing an elongated guidewire having distal and  
5 proximal ends and a dilatation catheter comprising a shaft  
6 having a distal and a proximal end, with an elongated  
7 expandable balloon disposed about its distal end, a first  
8 lumen with a closed distal end arranged therein proximal to  
9 said balloon, a second lumen in said shaft open at its  
10 proximal end and in fluid communication at its distal end  
11 with said balloon, and a third lumen extending the length of  
12 said shaft and open at each end thereof, said third lumen  
13 having means for converting said catheter between an over-  
14 the-wire mode and a rapid-exchange mode, said means for  
15 converting said catheter comprising an obstructed opening  
16 through the side wall of said lumen proximal of said balloon,  
17 said first lumen having a stiffening mandrel therein, the  
18 distal end of which extends in said first lumen distal of  
19 said obstructed opening;

20 inserting said guidewire into the vessel system of a  
21 patient;

SUBSTITUTE SHEET

-26-

22 positioning said catheter over the proximal end of said  
23 guidewire so that said guide wire is in a sliding fit within  
24 said third lumen of said shaft;

25 advancing said guidewire proximally through said third  
26 lumen; and

27 bending said catheter shaft so to as lift said obstruc-  
28 tion from said opening in the side of said third lumen to  
29 cause the proximal end of said guidewire to exit out the side  
30 of said third lumen and extend externally thereof to the  
31 proximal end of said catheter, while positioning said balloon  
32 within a vessel obstruction.

1 27. A method of performing coronary angioplasty dilatation  
2 as recited in claim 26, including the step of: perfusing body  
3 fluid into said third lumen through a plurality of orificii  
4 adjacent said balloon, and subsequently perfusing body fluid  
5 out of said third lumen on the other end of said balloon.

1 28. A method of performing coronary angioplasty dilatation  
2 as recited in claim 27, including the steps of:

3 withdrawing said catheter shaft from the patient  
4 sufficient to bring the proximal end of said guidewire into  
5 juxtaposed correspondence with the side opening in said third  
6 lumen;

7 straightening said catheter shaft at the location of  
8 said side opening in said third lumen; and

SUBSTITUTE SHEET

-27-

9           advancing the proximal end of said guidewire through the  
10       proximal balance of said third lumen while advancing said  
11       catheter shaft back into the vessel system of the patient.

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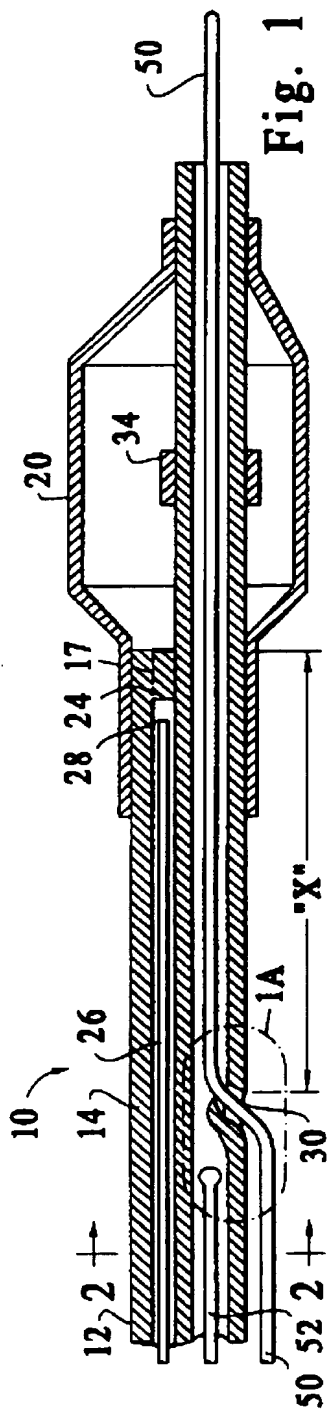


Fig. 1

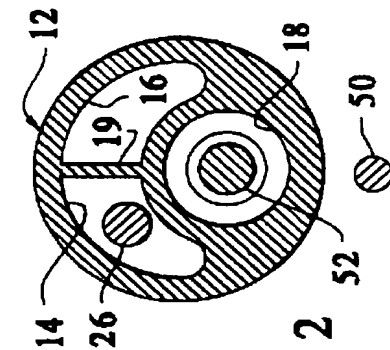


Fig. 2

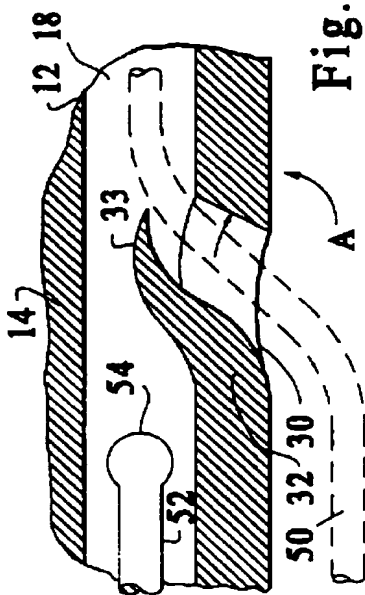


Fig. 1A



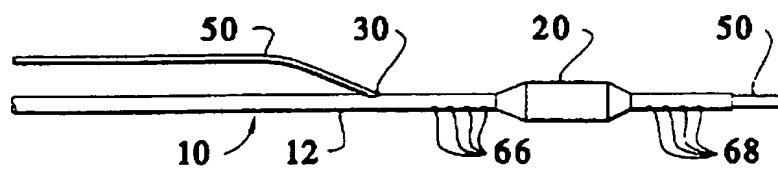
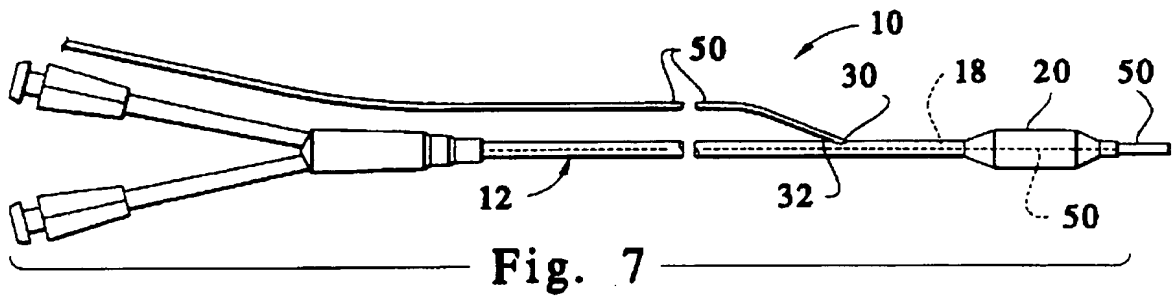
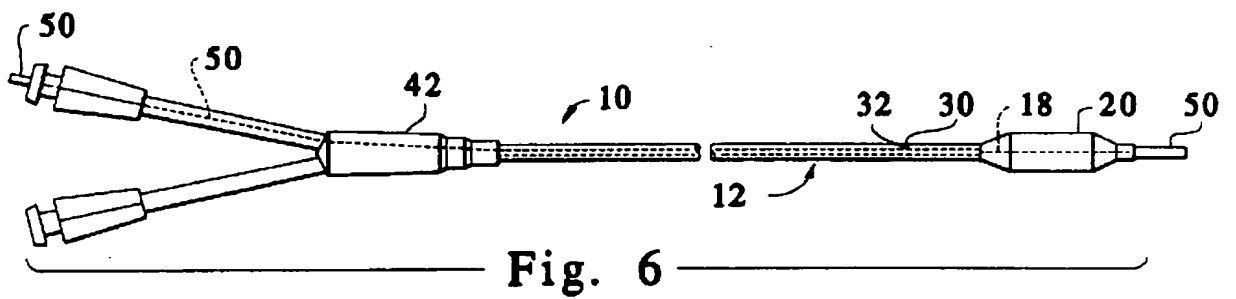
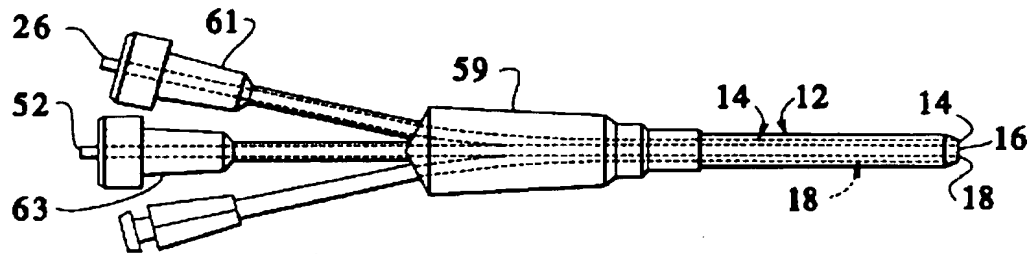
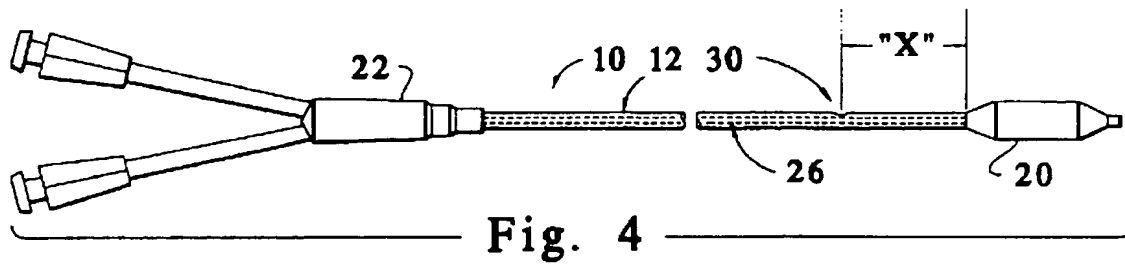
Fig. 3A



Fig. 3B



Fig. 3C



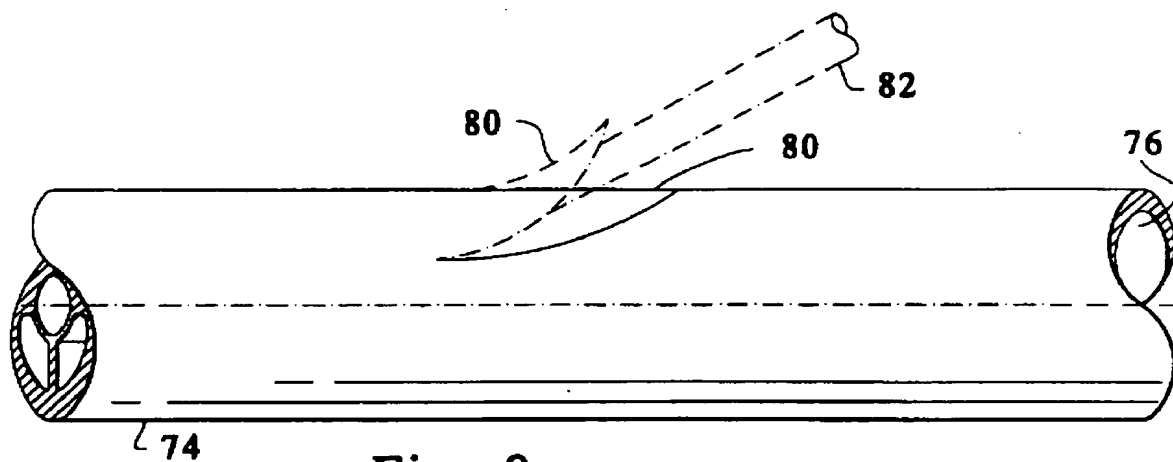


Fig. 9

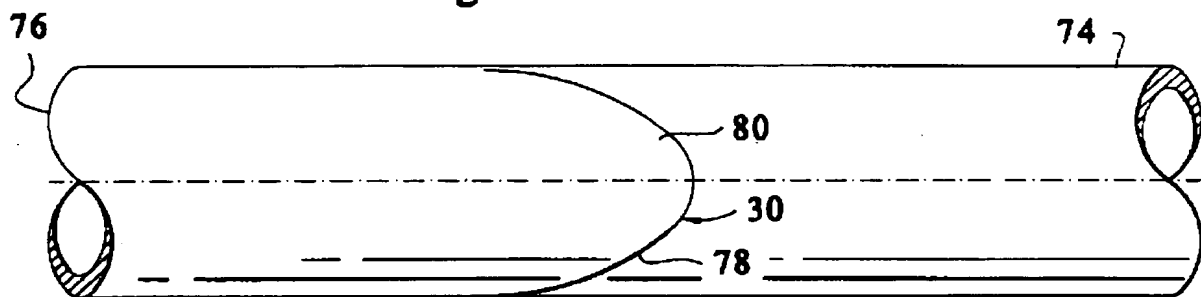


Fig. 10

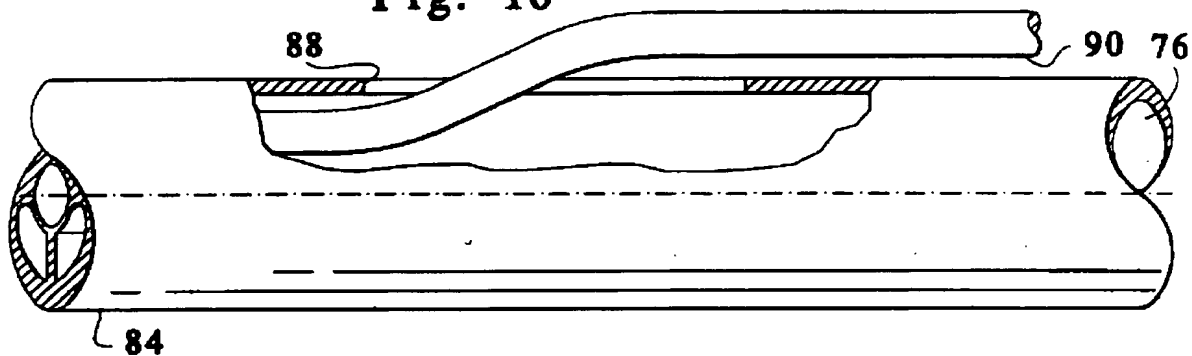


Fig. 11

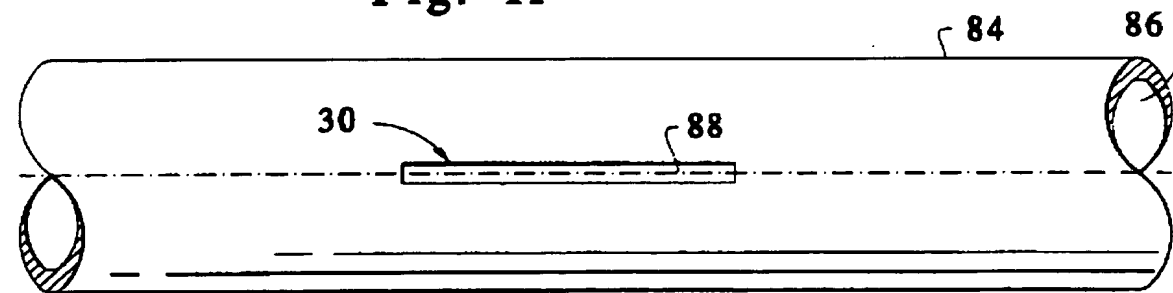


Fig. 12